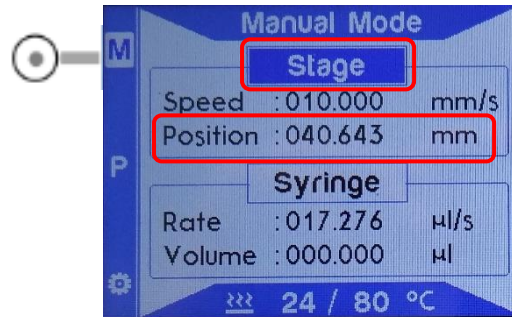


Preparing your Slot-Die Coater for Return

- In manual mode move the stage position to approximately 040.000 mm.

To enter **Manual Mode**, press **(M)** located at the top left-hand side of the screen. The stage is pre-selected in **Manual Mode**. Press **(^)** to select **Stage** (if not already selected).

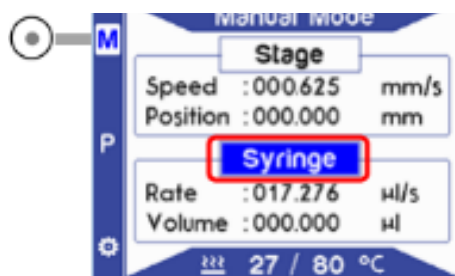


- If the micrometers are in contact with the gantry (a), retract them by turning them anti-clockwise until they are no longer touching (b).

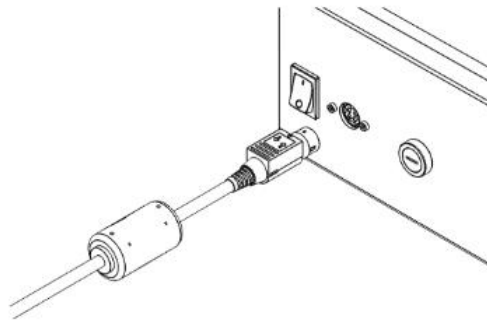


- In manual mode move the plunger pusher to the approximate midway point of the lead screw.

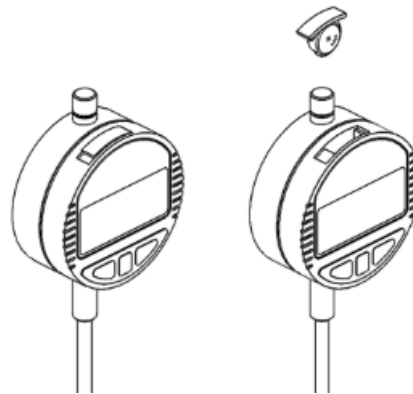
Press **(v)** to select the 'Syringe'. Press **(< or >)** to move the syringe plunger position.



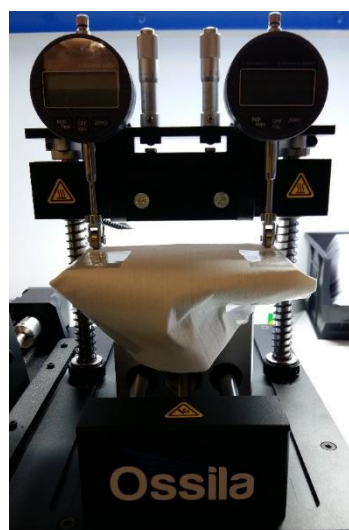
- Power the unit '**Off**' and unplug the power supply cable from the back of the unit.



- Remove any installed syringes from the syringe pump and unscrew the PTFE tubing that is connected to the slot-die head.
- Remove the LR44 battery from each of the digital height gauges.



- If possible, use a cleanroom tissue or soft fabric to cover the heated plate to protect it during shipping.



Packing List

Items to be returned:

- Slot-Die Coater
- Power Cable
- Power Cable
- Slot-Die Head (attached to unit)

- **Note:** If the heated plate has been used, allow the stage sufficient time to cool before packing.
 - If you have the original foam packaging, Ossila branded box and outer box, please follow steps I-VIII. Otherwise, follow steps 1-6.
 1. Wrap the equipment in three layers of bubble wrap (or similar packaging material).
 2. Place the unit and power cable in a suitable size shipping box (there should be a roughly 2.5cm gap between the unit and the box walls).
 3. Fill any empty space with packaging void fill (or similar packing material).
 4. Securely seal the shipping box and attach the shipping documentation and shipping labels as instructed by Ossila.
 5. Write the RMA number clearly on the outside of the box.
 6. Await collection of your return.
-
- I. Place the unit into the custom cut foam and the into the Ossila branded box.
 - II. Place the power adapter and power cable in the Ossila branded box.
 - III. Fold down the flaps and seal the branded box.
 - IV. Place 4 foam corner parts into the bottom of the brown outer box and then suspend the Ossila branded box on top of the corner parts. Place the remaining 4 corner foam parts on each corner of the branded box.



- V. Fold down the flaps of the brown outer box and seal along the centre of the box.
- VI. Attach the shipping documentation and shipping labels as instructed by Ossila.
- VII. Write the RMA number clearly on the outside of the box.
- VIII. Await collection of your return.